

DETECTABLE BAG GRIP

METAL DETECTABLE WELOC® BAG GRIP

Product Specifications

CT2WE245DB | Revised March 2015



Product Name: WeLoc® Detectable Bag Grip

Product Description: The WeLoc® detectable bag grip is a patent protected system, ideal for securely sealing ingredient sacks & bags, whilst minimising the risk of foreign body contamination. The grip has a 100mm sealing length, and allows easy release when access to the bag is required.

The advanced detectable polyacetal co-polymer material is designed specifically for the food industry, featuring a high temperature range, high tensile strength, high fatigue and impact resistance as well as resistance to moisture, lubricants, solvents and many other neutral chemicals. This material is dual detectable (metal detectable and x-ray visible).

The WeLoc® detectable bag grip is manufactured from FDA food contact approved materials, see further details in the standards compliance section of this specification sheet.

Product Code: CT2WE245DB

Batch Quantity: 1

Batch Weight: 0.1000kg Approx

Colour Availability: Blue

Product Advantages:

- ✓ Detectable by conventional metal detection & x-ray inspection systems
- ✓ Durable for temperatures as low as -50°C
- ✓ Highly visible bright blue colour for easy visual identification
- ✓ FDA food contact approved material
- ✓ Keeps ingredients fresh, protected and minimises spillage
- ✓ Displays due diligence in foreign body contamination
- ✓ Releasable, reusable and cost effective bag resealing solution



BS Teasdale & Son Ltd. Unit 7, Delta Court, Sky Business Park, Robin Hood Airport, Doncaster, South Yorkshire, DN9 3GN
Tel: 0845 643 0950 **Email:** sales@detectable-products.co.uk **Web:** www.detectable-products.co.uk

DETECTABLE BAG GRIP

METAL DETECTABLE WELOC® BAG GRIP

Material Properties:

<u>Property</u>	<u>Value</u>	<u>Unit</u>	<u>Test Standard</u>
Mechanical Properties			
Density	1530	kg/m ³	ISO 1183
Tensile Modulus	2800	MPa	ISO 527-1/-2
Yield Stress	61	MPa	ISO 527-1/-2
Yield Strain	8	%	ISO 527-1/-2
Nominal strain at break	15	%	ISO 527-1/-2
Charpy impact strength (+23°C)	70	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	3	kJ/m ²	ISO 179/1eA
Thermal Properties			
Melting Temperature (10°C/min)	168	°C	ISO 11357-1/-3
Temp of deflection under load (0.45 MPa)	160	°C	ISO 75-1/-2
Temp of deflection under load (1.80 MPa)	100	°C	ISO 75-1/-2
CLTE, parallel	120	E-6/K	ISO 11359-1/-2
CLTE, normal	120	E-6/K	ISO 11359-1/-2
Flammability			
Burning Behaviour at 1.5mm nom. thickness	HB	Class	IEC 60695-11-10

Standards Compliance

The polyacetol copolymer material used to manufacture this product complies fully with the Federal Food, Drug and Cosmetic Act and all applicable food additive regulation and the bas resin complies with US FDA regulation 21 CFR177.2480. This material may be used as articles or components of articles intended for contact on a repeated use basis, at temperatures of up to 121°C in contact with all food types except those containing more than 15% alcohol, and such use may properly comply fully with the Federal, Drug and Cosmetic Act and all applicable food additive regulations.



DETECTABLE BAG GRIP

METAL DETECTABLE WELOC[®] BAG GRIP

Metal Detectability

The polyacetol copolymer material contains an evenly dispersed additive, making the plastic detectable by conventional in line metal detection and x-ray inspection systems, subject to correct calibration of the detection system in use. Detectability performance will vary based on, but not limited to the following factors:

- Detector Calibration Levels
- Food Product Type (E.g. Wet, Dry, Frozen, Liquid)
- Aperture Dimensions
- Contaminant Orientation

For this reason BST recommend that all our products be thoroughly tested on your metal detection systems by a trained and certified professional. It may be the case that your equipment needs to be recalibrated in order to reliably detect this product and its fragments. Such a professional should be available by contacting the manufacturer of your metal detection system.

DISCLAIMER

The information provided in this product specification sheet is based on our experience and knowledge to date and we believe it to be true and reliable. This information is intended as a guide for your use of our products, the use of which is entirely at your own discretion and risk. We, BS Teasdale & Son Ltd, cannot guarantee favourable results and assume no liability in connection with the use of our products.

© 2014 BS Teasdale & Son Ltd. All Content, Data & Images are owned by BS Teasdale & Son Ltd and are protected by international copyright law.

